

4000 TON MECHANICAL FORGING PRESS

Capacity (1/8" Up)	4000 Tons
Stroke - Ram	16"
Main Shaft Diameter At Journals	27"
Main Shaft Diameter At Eccentric	41-1/4"
Width Of Eccentric Bearing	32"
Shut Height With Top Knockout Plate	38.75" Approx.
Shut Height Without Top Knockout Plate	43.75" Approx.
<p style="margin-left: 40px;">**Note: Shut Height Is With Wedge Adjusted 1/4" Up & Stroke Down**</p>	
Strokes Per Minute (Continuous)	4.5 54 SPM
Distance Between Columns	61-3/4"
Die Seat R-L x F-B	61-3/4" x 64"
Ram Face R-L x F-B	56" x 53"
Upper Knockout Stroke	1-1/2"
Pin Stroke (Undercut Bolster Pin Provides 7/8" Stroke)	1-1/2"
Floor Space R-L x F-B	14'0" x 14'0"
Height Above Floor	17'-8"
Distance Below Floor	3'-4"
Standard Motor Horsepower	250 HP
Approximate Net Weight	460,000 Lbs.